



Brazil & Amazon Rain Forest 9 days – 8 nights

Rio de Janeiro, Iguassu Falls and Amazon



With this package you will visit some of Brazil's most famous destinations – the city of Rio de Janeiro; the spectacular Iguacu Falls and last, but not least, the legendary Amazon Rainforest.

The 'Marvellous City' as Rio's inhabitants, the Cariocas, call it, is indeed one of the most beautiful and exciting cities in the world. Uniquely situated on a narrow strip of land between green mountains and the deep blue sea it is surrounded by coves, white sand beaches and granite based mountains, the most famous of which is the Pao de Acucar (Sugar Loaf).

The Iguacu Falls are considered to be one of the seven wonders of the modern world and, at over 3km (1.9 miles) wide and 80m (263 ft) high, their beauty is unsurpassed.

The Amazon is the planet's greatest rainforest which contains a wealth of life richer than any place else on earth and millions of species still remain undiscovered. Once of the best places to see some of this incredible wildlife is at the Amazonat Jungle Lodge. The Amazonat Lodge, specially selected by DiscoverBrazil due to its abundant wildlife, will enhance your contact with the surrounding nature. Offering walking trails, bird watching tours, boat tours, jungle night treks and survival tours this Lodge is a truly unique place, situated only one and a half hours drive from Manaus.

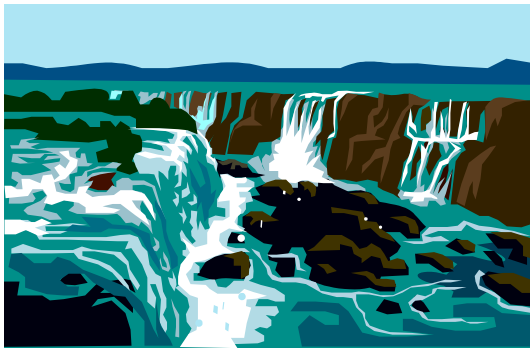
This package offers privately guided city tours as well as nature tours to some of the most amazing sites in Brazil, whilst staying at very comfortable and relaxing accommodation in hotels and pousadas.

RIO Day 1,2 3

Accommodation in Rio:

3 nights at the Miramar Palace Hotel. Situated in front of Copacabana beach, Rio de Janeiro is literary at your feet when you stay at this traditional and elegant hotel.

Tours: City tour of Tijuca Forest, Corcovado (the Christ statue), sunset at Pao de Acucar (Sugar Loaf Mountain) and other Hot Spots, including Santa Tereza, Chacara do Céu Museum, Vista Chinesa (Chinese Lookout point) and Mesa do Imperador (the Emperor's Table).



IGUACU Day 4,5

Accommodations: 2 Nights at the Iguacu Falls in the beautiful Tropical das Cataratas hotel, the only hotel situated in the National Park and directly in front of the falls.

Tours: Half day Macuco Safari Boat and rafting. Tour of the Brazilian side of the Iguacu Falls, lunch, and tour of the falls from the Argentinian side. Trip to Parque das Aves (Bird Park)



AMAZON Day 6, 7, 8, departure day 9.

Accommodation:

3 nights at the Amazonat Jungle Lodge, located 158 kilometers (98 miles) east of Manaus.

Amazonat offers a complete variety of nature

viewing tours to see incredible wildlife and flora, as well as, fishing and survival trips, such as learning how to make your own blow gun. Tours: Jungle treks to see flora and fauna with demonstrations of survival techniques Amazon River trip with dolphin spotting for the gray and pink dolphins, bird watching, fishing on piranha and catfish completed with alligator spotting Amazon River Trip to view the meeting of the Amazon River and the Rio Negro.

Adventure Rating: Easy. All ages are welcome. The walking tours to see the falls require climbing up and down steps to get a good view of the falls. Tropical weather and direct sunlight demands sun protection and plenty of fluids.

2005 Rates: \$1,430.00 per person double occupancy. Land only

Departure Dates: Custom dates, any date you choose year round.

Package price includes all tours and transfers, accommodations and breakfasts listed.

Transportation: all transfers and tours in private air-conditioned vehicles with your private English-speaking guide. Due to the nature of some tours vehicles might not be air conditioned.

Tour staff and support: your private English-speaking guides will help you better understand and enjoy your Brazilian experience.

Price quoted is per person based on double occupancy.

Lunch is included on day 5 of the package.
All meals are included at the Amazonat Jungle Lodge.

The order of tours listed above may change due to weather conditions.

Flights are not included.

If you would like quotes for flights let us know.
Price is subject to availability. Prices will vary during Brazilian holiday seasons.

This tour is offered by:

Brazil 4 Real
10121 Evergreen Way. Suite 25-592
Everett, WA 98204
1-800-554-5170.
www.brazil4real.com
info@brazil4real.com



Reservation Form

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YES! I am ready to experience a better way of travel with Italy 4 Real, France 4 Real & Brazil 4 Real.
Please take a moment to fill out the important information below.

Destination: (circle one) France Italy Brazil NASCAR

Tour Name: _____ Date of tour _____

Traveler Information

Name as it appears on Passport: _____

Date of Birth: _____ M _____ F _____

Street Address: _____ City: _____ STATE: _____

Zip: _____ Day Phone: _____ Evening Phone: _____

E-mail: _____

Travel Partner/Second Person

Relationship for room assignments: Couple: Roommates

Name as it appears on Passport: _____

Date of Birth: _____ M _____ F _____

Street Address: _____ City: _____ STATE: _____

Zip: _____ Day Phone: _____ Evening Phone: _____

E-mail: _____

Signature #1 _____ Signature #2 _____

My deposit of \$300 per person is enclosed. I understand that some programs require plenty of walking and not smoking is allowed on any tour. The balance owed on your tour will be due in full 90 days prior to departure.

Please mail your deposit with this form to
Travel 4 Real
10121 Evergreen Way, Suite 25-592
Everett, WA 98204

Travel 4 Real and its subsidiaries accept Visa, MasterCard, Discover Card, American Express Diners Club and personal checks in US dollars for all tours.

Please make checks payable to **Travel 4 Real**

Credit Card Information:

Type of Card: CIRCLE ONE AMERICAN EXPRESS – VISA – MasterCard – Discover Card – Diners Club
3.3% service fee applies to all credit card charges.

Name on Card _____ Number: _____ Exp: _____

Amount to Charge: \$ _____

Tour Conditions

France 4 Real, Italy 4 Real, Brazil 4 Real, NASCAR 4 Real

WHAT YOU CAN EXPECT FROM US AND WHAT WE EXPECT FROM YOU WHEN RESERVING YOUR TRIP (TOUR CONDITIONS)

Before booking with Travel 4 Real, please read the following.

Payment for all tours:

A deposit and reservation form is required to reserve a space on one of our great packages; your reservation is not confirmed until we receive your deposit. Once we receive your deposit a confirmation kit which will contain detailed information on your booking will be mailed to you. T4R accepts Visa, MasterCard, Discover Card, Diners Club, American Express and personal checks in US funds for tour payments. **3.3% service fee will be applied to all credit card charges.** Because our tours are kept small, they can fill quickly, so please send in your reservation form and deposit as soon as you have made your decision to join us. We will call you if we have any updated information concerning your package.

If you have any questions about any package, please call our office, we will be happy to answer any questions you have 1-800-554-5170 M-F 9-5 PST. Full payment is due on your package **90 days** prior to departure. In the event that you join one of our tours less than 90 days before departure, full payment is due upon booking and the deposit amount becomes non-refundable.

Deposits, Cancellations and Refunds.

Deposits are refundable for two weeks from the date received with no questions asked. After the two week period, deposits are not refundable for any reason. Cancellations: **Final payments will be refunded only if a person is found to fill your canceled seat. Refunds are not given for any reason except medical emergencies. Cancellations due to medical emergencies will be limited to a 50% refund if no person is found to take your cancelled seat, 100% if a person is found to fill your canceled seat.**

Cancellations due to medical emergencies will be effective on the date the written notification is received by Travel 4 Real by mail, e-mail, or fax. Medical cancellations must be accompanied by a medical release signed and dated by a licensed M.D. Medical cancellation refunds will be determined on a case by case basis. No refund is possible for any reason for any person starting but not completing a tour, although tour cancellation/interruption coverage will generally cover these losses if caused by unforeseen emergency reasons. Travel 4 Real strongly recommends tour members to purchase separate travel insurance to cover possible additional costs (lost airline tickets, loss of luggage, trip delay, medical evacuation, etc.) We'll send you an insurance brochure when you sign up.

Refunds will not be possible for unused meals, entrance fees, accommodations, transportation, ect. When the participant leaves the group or fails to participate in scheduled activities for any reason. No substitutions of any kind will be permitted. The "tour inclusions" begin at the designated time and place of group rendezvous on "day one" of the itinerary, and end after breakfast on the last day outlined in the itinerary. Travel 4 Real acts only as an agent in securing hotels, transportation, and other travel services, and in no event shall Travel 4 Real or Travel 4 Real be liable in the event of any failure by any person or company to render any transportation, lodging, or other travel services to be provided on the tour.

Disabilities: Any preexisting physical, mental or emotional disability that may require attention or treatment must be reported in writing prior to the beginning of a tour. Each member must complete and return our medical release form, which we will include in your confirmation packet. This is important. Failure to return a complete and accurate Medical Form invalidates your registration with Travel 4 Real.

Tours canceled by Travel 4 Real: Although unlikely, your tour may be canceled due to unforeseen circumstances or when the minimum number of participants for the itinerary is not reached. You will be notified of the cancellation at least 15 days prior to the start of the tour. If T4R cancels a tour you have paid for, the entire amount you have paid to T4R will be refunded to you within fourteen (14) days after the tours cancellation, as required by Washington State law. Once this occurs, T4R and its representatives have no other obligations to tour members on canceled trips. Travel 4 Real is not responsible for refunds for Airfare. Travel 4 Real is registered with the State of Washington as a provider of travel. Legal documentation available upon request.

All Tour itineraries are subject to change: Traveling in Europe needs to be flexible. Every reasonable effort will be made by Travel 4 Real to supply itineraries, services, and accommodations as outlined. If these can not be supplied due to causes beyond Travel 4 Real's control, Travel 4 Real reserves the right without prior notice to substitute or delete such service and accommodations. We are in the business of providing you with a great trip and we will do everything in our power to substitute any changes made to your itinerary.

Exchange Rate: In the unlikely event of very sharp currency exchange fluctuations between the U.S. Dollar or Euro Dollar, Travel 4 Real reserves the right to adjust accordingly the cost of the "tour" or "tours". Tour participants, however, who pay in full the cost of the tour six months prior to departure will be guaranteed no additional increases on such costs.

If you have any questions, just call 1-800-554-5170, we would be pleased to answer them.

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Brazil 4 real – "Never Underestimate the Importance of Expert Knowledge"

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