



**Wines of Southern  
Brazil 2005  
5 days – 4 nights**

**Travel to Brazil  
Experience Southern Brazil  
with this 5 Day / 4 Night Wine  
Vacation Package and Tour  
that includes  
Accommodation at the  
Embaixador Hotel, City Tour,  
Transportation  
and much more.**

This package emphasizes the vineyard culture of the south of Brazil, especially in technical and enological aspects of wines and blends. You will learn the process of elaboration of wines and their history with assistance of an expert (enelóg), with the Italian immigrant.

The excellence of the wines that take the mark Vale dos Vinhedos is recognized world-wide. The techniques used in the production, the climate and the nobility of the chaste ones mainly guarantee a product of excellent quality that already conquered important national and international prizes.

The Serra Gaucha is located at North of Porto Alegre and has developed into one of the best producing regions of wine of Brazil. But it is in and around smaller towns, such as Bento Gonçalves and Garibaldi, that, in fact, Brazil's wine production is centered.

## Southern Brazil Wine Tour – 5D/4N includes:

Accommodation: 1 night in Porto Alegre at the sophisticated Embaixador Hotel, 2 nights at Dall’Onder Hotel in Bento Goncalves and 1 night in Gramado at Alpestre Hotel. Daily breakfast is included.

### Tours:

- Visit to a local wine producer, with wine tasting in Garibaldi
- Visit to the Enology School in Bento Goncalves, with technical lecture on analyses and wine research
- Visit to vineyards and labs
- Visit to Caxias do Sul, the economical capital of the Italian Region in Rio Grande do Sul
- Visit to the German Immigrant Park in Nova Petrópolis
- City tours in Gramado and Canela, visiting to art crafts, parks, and homemade chocolates.
- Barbecue Dinner in a typical restaurant in Porto Alegre
- Typical dinner with a regional folklore show in Bento Goncalves
- Lunch at a Colonial Inn in Garibaldi

Transportation: All transfers and tours in private air-conditioned vehicles with your private English speaking expert guide.

Tour staff and support: This tour occurs on the weekdays with assistance of an expert (enelog) on the second and third days.

- Price quoted is per person based on double occupancy
- Package price includes all tours and accommodation listed and 3 meals.
- Transfer from/to airport-hotel included.
- Flights are not included. If you would like quotes for flights let us know.
- Price is subject to availability.
- Prices will vary during Brazilian holiday seasons.

**2005 Rates:** \$US 3180 per person. Land only

If you would like quotes for flights let us know.

Price is subject to availability.

Prices will vary during Brazilian holiday seasons.

This tour is offered by:

Brazil 4 Real

10121 Evergreen Way. Suite 25-592

Everett, WA 98204

1-800-554-5170.

[www.brazil4real.com](http://www.brazil4real.com)

[info@brazil4real.com](mailto:info@brazil4real.com)



# Reservation Form

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YES! I am ready to experience a better way of travel with Italy 4 Real, France 4 Real & Brazil 4 Real.  
Please take a moment to fill out the important information below.

Destination: (circle one)      France      Italy      Brazil      NASCAR      Greece      Canada

Tour Name: \_\_\_\_\_ Date of tour \_\_\_\_\_

## *Traveler Information*

Name as it appears on Passport: \_\_\_\_\_

Date of Birth: \_\_\_\_\_ M \_\_\_\_\_ F \_\_\_\_\_

Street Address: \_\_\_\_\_ City: \_\_\_\_\_ STATE: \_\_\_\_\_

Zip: \_\_\_\_\_ Day Phone: \_\_\_\_\_ Evening Phone: \_\_\_\_\_

E-mail: \_\_\_\_\_

## *Travel Partner/Second Person*

Relationship for room assignments:    Couple:      Roommates

Name as it appears on Passport: \_\_\_\_\_

Date of Birth: \_\_\_\_\_ M \_\_\_\_\_ F \_\_\_\_\_

Street Address: \_\_\_\_\_ City: \_\_\_\_\_ STATE: \_\_\_\_\_

Zip: \_\_\_\_\_ Day Phone: \_\_\_\_\_ Evening Phone: \_\_\_\_\_

E-mail: \_\_\_\_\_

Signature #1 \_\_\_\_\_ Signature #2 \_\_\_\_\_

My deposit of \$300 per person is enclosed. I understand that some programs require plenty of walking and not smoking is allowed on any tour. The balance owed on your tour will be due in full 90 days prior to departure.

Please mail your deposit with this form to  
Travel 4 Real  
10121 Evergreen Way, Suite 25-592  
Everett, WA 98204

Travel 4 Real and its subsidiaries accept Visa, MasterCard, Discover Card, American Express Diners Club and personal checks in US dollars for all tours.

Please make checks payable to *Travel 4 Real*

### *Credit Card Information: Type of Card:*

**CIRCLE ONE**    *AMERICAN EXPRESS – VISA – MasterCard – Discover Card – Diners Club*

**3.3% service fee applies to all credit card charges.**

Name on Card \_\_\_\_\_ Number: \_\_\_\_\_ Exp: \_\_\_\_\_

Amount to Charge: \$ \_\_\_\_\_

# Tour Conditions

## Travel 4 Real

### WHAT YOU CAN EXPECT FROM US AND WHAT WE EXPECT FROM YOU WHEN RESERVING YOUR TRIP (TOUR CONDITIONS)

Before booking with Travel 4 Real, please read the following.

#### Payment for all tours:

A deposit and reservation form is required to reserve a space on one of our great packages; your reservation is not confirmed until we receive your deposit. Once we receive your deposit a confirmation kit which will contain detailed information on your booking will be mailed to you. T4R accepts Visa, MasterCard, Discover Card, Diners Club, American Express and personal checks in US funds for tour payments. **3.3% service fee will be applied to all credit card charges.** Because our tours are kept small, they can fill quickly, so please send in your reservation form and deposit as soon as you have made your decision to join us. We will call you if we have any updated information concerning your package.

If you have any questions about any package, please call our office, we will be happy to answer any questions you have 1-800-554-5170 M-F 9-5 PST. Full payment is due on your package **90 days** prior to departure. In the event that you join one of our tours less than 90 days before departure, full payment is due upon booking and the deposit amount becomes non-refundable.

#### Deposits, Cancellations and Refunds.

Deposits are refundable for two weeks from the date received with no questions asked. After the two week period, deposits are not refundable for any reason. Cancellations: **Final payments will be refunded only if a person is found to fill your canceled seat. Refunds are not given for any reason except medical emergencies. Cancellations due to medical emergencies will be limited to a 50% refund if no person is found to take your cancelled seat, 100% if a person is found to fill your canceled seat.**

Cancellations due to medical emergencies will be effective on the date the written notification is received by Travel 4 Real by mail, e-mail, or fax. Medical cancellations must be accompanied by a medical release signed and dated by a licensed M.D. Medical cancellation refunds will be determined on a case by case basis. No refund is possible for any reason for any person starting but not completing a tour, although tour cancellation/interruption coverage will generally cover these losses if caused by unforeseen emergency reasons. Travel 4 Real strongly recommends tour members to purchase separate travel insurance to cover possible additional costs (lost airline tickets, loss of luggage, trip delay, medical evacuation, etc.) We'll send you an insurance brochure when you sign up.

Refunds will not be possible for unused meals, entrance fees, accommodations, transportation, ect. When the participant leaves the group or fails to participate in scheduled activities for any reason. No substitutions of any kind will be permitted. The "tour inclusions" begin at the designated time and place of group rendezvous on "day one" of the itinerary, and end after breakfast on the last day outlined in the itinerary. Travel 4 Real acts only as an agent in securing hotels, transportation, and other travel services, and in no event shall Travel 4 Real or Travel 4 Real be liable in the event of any failure by any person or company to render any transportation, lodging, or other travel services to be provided on the tour.

**Disabilities:** Any preexisting physical, mental or emotional disability that may require attention or treatment must be reported in writing prior to the beginning of a tour. Each member must complete and return our medical release form, which we will include in your confirmation packet. This is important. Failure to return a complete and accurate Medical Form invalidates your registration with Travel 4 Real.

**Tours canceled by Travel 4 Real:** Although unlikely, your tour may be canceled due to unforeseen circumstances or when the minimum number of participants for the itinerary is not reached. You will be notified of the cancellation at least 15 days prior to the start of the tour. If T4R cancels a tour you have paid for, the entire amount you have paid to T4R will be refunded to you within fourteen (14) days after the tours cancellation, as required by Washington State law. Once this occurs, T4R and its representatives have no other obligations to tour members on canceled trips. Travel 4 Real is not responsible for refunds for Airfare. Travel 4 Real is registered with the State of Washington as a provider of travel. Legal documentation available upon request.

**All Tour itineraries are subject to change:** Traveling needs to be flexible. Every reasonable effort will be made by Travel 4 Real to supply itineraries, services, and accommodations as outlined. If these can not be supplied due to causes beyond Travel 4 Real's control, Travel 4 Real reserves the right without prior notice to substitute or delete such service and accommodations. We are in the business of providing you with a great trip and we will do everything in our power to substitute any changes made to your itinerary.

**Exchange Rate:** In the unlikely event of very sharp currency exchange fluctuations between the U.S. Dollar or Euro Dollar, Travel 4 Real reserves the right to adjust accordingly the cost of the "tour" or "tours". Tour participants, however, who pay in full the cost of the tour six months prior to departure will be guaranteed no additional increases on such costs.

If you have any questions, just call 1-800-554-5170, we would be pleased to answer them.

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Brazil 4 real – *"Never Underestimate the Importance of Expert Knowledge"*

Brazil 4 real 10121 Evergreen Way. Suite 25-592 Everett, WA 98204 1-800-554-5170. [www.italy4real.com](http://www.italy4real.com) [info@italy4real.com](mailto:info@italy4real.com)